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D212-1024-011
Job Sheet 200920



Part No: D212-1024-011

Job Qty: 1 pcs

Part Name: Bell Medium Main Rotor Tie Down



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/19/19

Job Tracking No:

Due Date: 9/19/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16.06.06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/19/19	9/19/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DAS
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CANADA
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Container No: S214980



Part: D212-1024-011

Job No: 200920

Serial No/Batch: S214980

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH16-24 Issue 1 Date: 10/1/19 FAA STC SR037521

120 QC 4	1 pcs	9/19/19	0.00 0.00	Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
				QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
270 Packaging 3-1 - Stock - B4B	1 pcs	9/19/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
275 DC - 1 - B4B	1 pcs	9/19/19	0.00 0.00	DC - 1 - B4B	DAS	SEP 19 2019
				DC - 2 - B4B	21	
280 QC 21 - FG	1 pcs	9/19/19	0.00 0.00	QC 21 - FG - 21	21	
				QC 21 - FG - 70	21	SEP 19 2019
				QC 21 - SA - 53	21	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 270 - Identify and pack for shipping as per PPP D212-1024-011 Location : 275 - (Document Control) Photocopy bluefile and create labels as per PPP D212-1024-011 CHG001 280 - (QC21- Final Inspection - Work Order Release)						

Max B
9/18/2019

NU

011988

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5312-1	Tie Down Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	147963
D5344-041	Bell Medium Main Rotor Tie Down - Tie Down Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5207039
MS24693-274B	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5041089
MS24693-275B	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	7137820

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5312-1	1	1	0
	D5344-041	1	1	0
	MS24693-274B	3	24	0
	MS24693-275B	3	24	0

Part Specifications

Specifications could not be found.

Plex 9/19/19 9:54 AM dart.lacelle.linda

5. PARTS LIST

Qty -013	Qty -013	Part Number	Description
X		D212-1024-011	Main Rotor Tie Down
	X	D212-1024-013	Fixed Provisions
1	1	D5312-1	Tie Down Bracket
1		D5344-041	Tie Down Assembly
1		*D5339-1	*Carabiner Clip
1		*D5340-1	*Tennis Ball
1		*D5341-1	*Nylon Rope
1		*D5342-1	*Rope Clamp
1		*D5343-1	*Long Hook
3	3	MS24693-274B	Screw
3	3	MS24693-275B	Screw

*Included in D5344-041